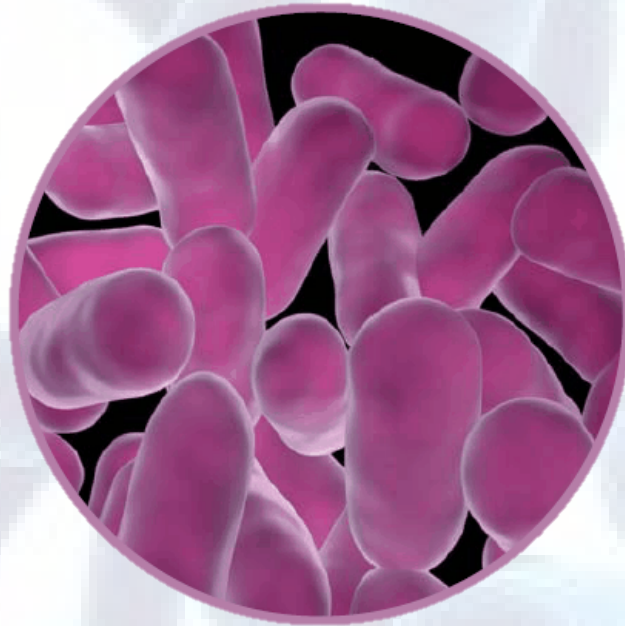


Getting To Know Your Lacto



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The Brewing Science Institute



Overview

- What Is Lacto?
- Uses in the food industry
- Metabolism
- pH and Total Acidity (TA)
- Uses in brewing
 - Kettle souring
 - Mixed fermentations
- Summary



Sour Beers: A Growing Trend

- A dying style saved by American Craft Brewers
- Recent history has shown an explosion in sour styles!
 - 2002 GABF (First Sour Category): 15 entries
 - 2010 GABF: 149 entries
 - 2015 GABF: 497 entries
 - 2018 GABF: 820 entries



Historical Sour Beers

- Pre-Pasteur and hops – All beers were sour
- Post-Pasteur Sour Beer Styles:
 - Lambics (spontaneous fermentation)
 - Berliner Weisse (*Lactobacillus*)
 - Gose (*Lactobacillus*)
 - Flemish Red (mixed culture)
 - Flemish Oud Bruin (mixed culture)



Sources of Acid In Sour Beer

- Lactic Acid - Lactic Acid Bacteria (LAB) - *Lactobacillus* and *Pediococcus*
- Acetic Acid – *Acetobacter* and *Brettanomyces*
- Citric Acid – *Saccharomyces* and fruit
- Malic Acid - *Saccharomyces* and fruit



What Is Lacto?

- Lactic Acid Bacteria (LAB) (genera)
 - Lactococcus
 - Enterococcus
 - Oenococcus
 - Pediococcus
 - Streptococcus
 - Leuconostoc
 - Lactobacillus



L. delbrueckii



Lactic Acid Bacteria

- LAB produce lactic acid as a product of fermentation.
- Over 100 species and subspecies of LAB
- Genus *Lactobacillus* represents largest group within LAB.
- All LAB are gram-positive



Lactic Acid Bacteria

- Used extensively in the food industry for:
 - Food preservation
 - Starters for dairy products (cheese and yogurt)
 - Fermented vegetables and meats (sauerkraut)
 - Probiotics (*L. casei* and *L. paracasei*)
 - Inoculant for silage/cattle feed (*L. acidophilus*)



Lactic Acid Bacteria

- Generally considered a contaminant when present in food processes not requiring fermentation
- Conversely, LAB are essential in the process of many fermented foods and bio-products
- Using LAB in the food process can be thought of as a “controlled spoilage” to produce desired results under carefully monitored parameters.



Lactobacillus

- Aerotolerant- does not require oxygen but will still operate under aerobic conditions
- Highly productive in temperatures between 100°F and 120°F (38-49°C). Goes dormant below 55°F (13°C)
- Inhibited by as few as 8 IBUs (some strains are more hop tolerant than others)
- Fairly alcohol intolerant (again, depending on strain)

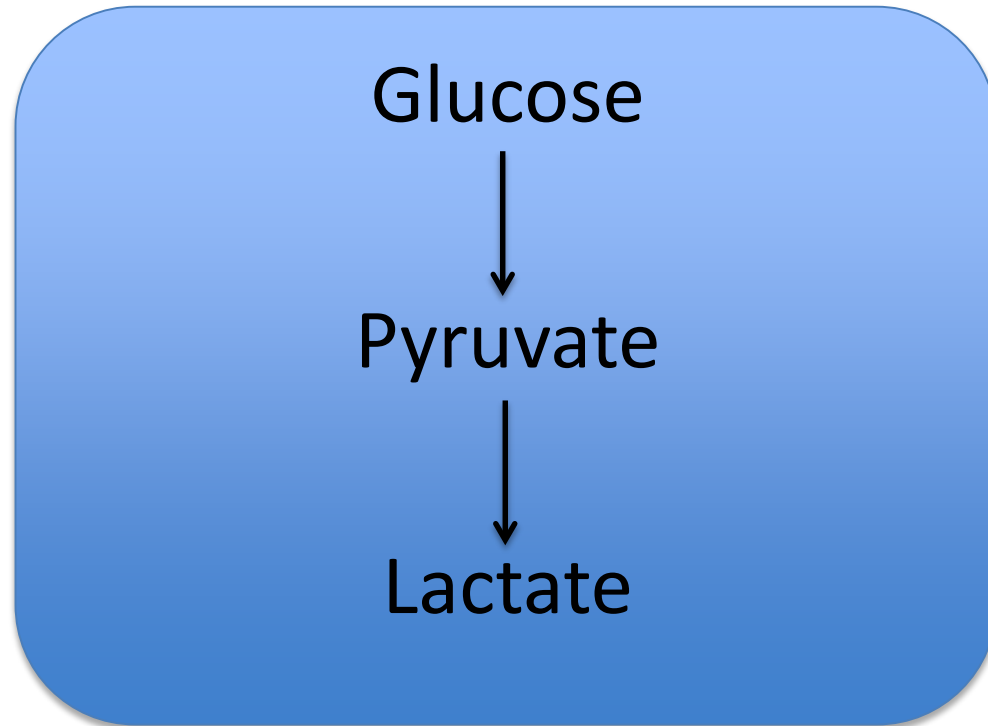


Metabolism

- LAB produce lactic acid using one of two metabolic pathways:
- **Homofermentative** LAB use glucose to primarily produce lactic acid as a by-product of fermentation
- **Heterofermentative** LAB use glucose to produce lactic acid, as well as acetic acid, CO₂, and ethanol as by-products of fermentation



Homofermentative LAB



1 Mole Glucose \longrightarrow 2 Moles Lactate

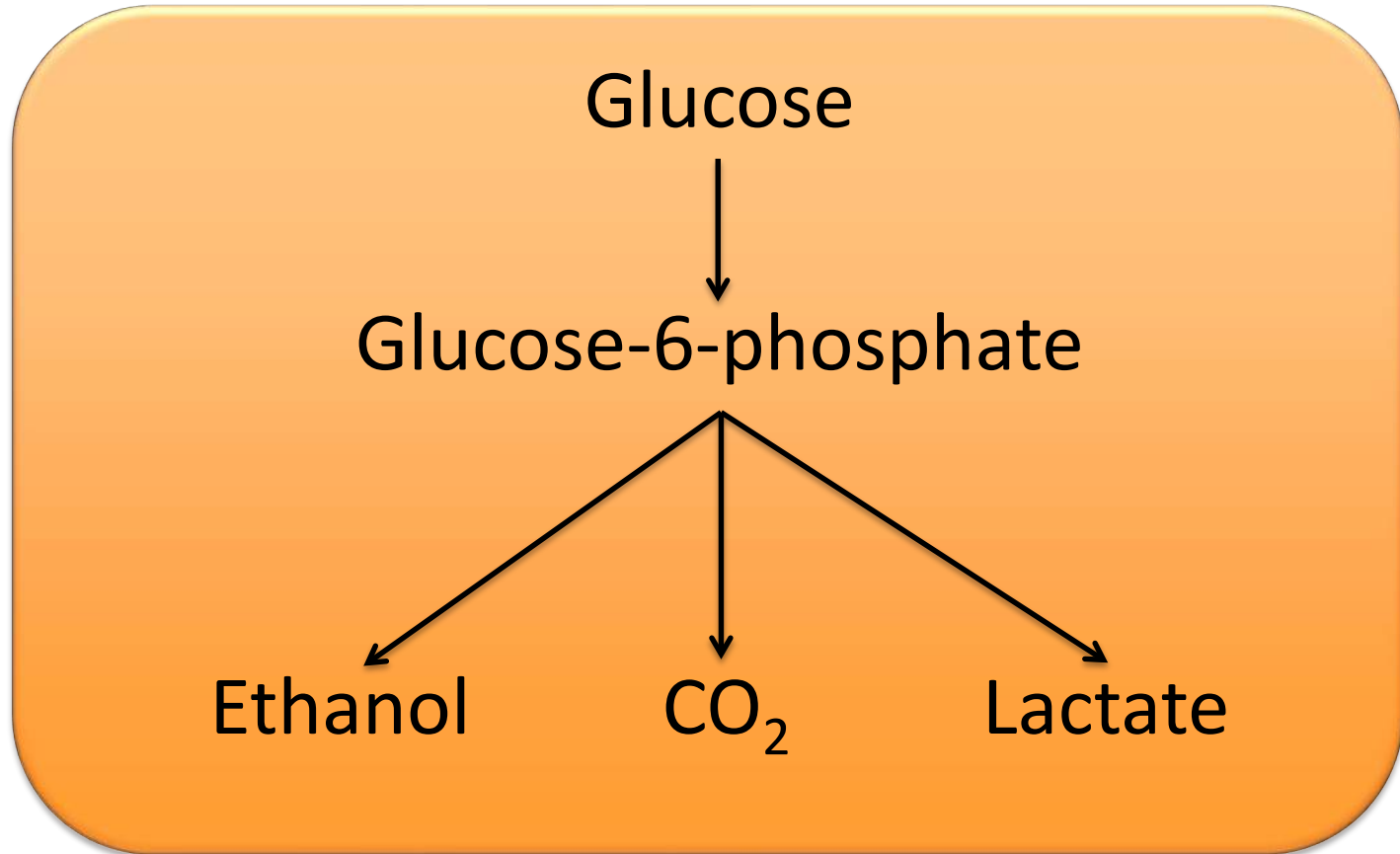


Homofermentative LAB

- *Lactobacillus, Lactococcus, Enterococcus, Streptococcus, and Pediococcus*
- Common brewing strains: *L. delbrueckii* and *Pediococcus damnosus*
- Produces a “clean” lactic flavor



Heterofermentative LAB



1 Mole Glucose



1 Mole Lactate
1 Mole Ethanol

Heterofermentative LAB

- *Lactobacillus, Leuconostoc, Oenococcus, Weissella*
- Common brewing strains: *L. brevis* and *L. buchneri*
- Produces the same lactic acid present in homolactic fermentation, but is said to be a harsher sourness. This possibly due to the sub-threshold levels of acetic acid also present as a by-product of heterolactic fermentation



Facultatively Heterofermentative LAB

- Try saying that 5 times fast ^^^
- Will perform homolactic fermentation in conditions with an abundance of nutrients.
- In nutrient poor conditions, will perform heterolactic fermentation to produce CO₂ and ethanol as additional by-products.
- Common brewing strains: *L. casei* and *L. paracasei*



Considerations When Choosing Lacto

- **Starting Gravity** – all species are different and variable.
 - *e.g. L. delbrueckii* 10 Plato or less but with time it has soured a 13 Plato wort.



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- **Adaptability** – it has been shown that through repeated incremental culturing you can increase the tolerance of some *Lactobacillus spp.*



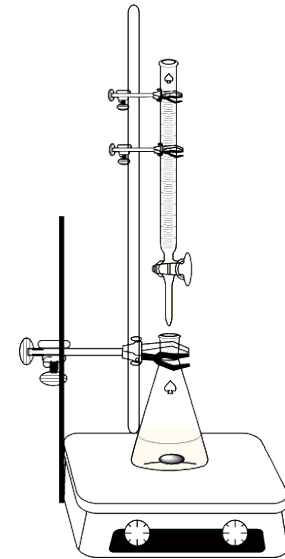
Managing Lacto in the Brewery

- Cell counting bacteria is difficult and expensive to obtain reliably. Pitch by volume instead.
- Commercial pitch or 4-12% volume of harvested sour wort.
- Bacterial health is important for it's effectiveness.
- To maintain health, feed un-hopped, low gravity wort.



Measuring Acidity

- Sensory – can be misleading
- pH strips – inaccurate (place them in the garbage)
- pH meter – accurate, but not the whole story
- Titratable Acidity – best method for measuring perceived acidity

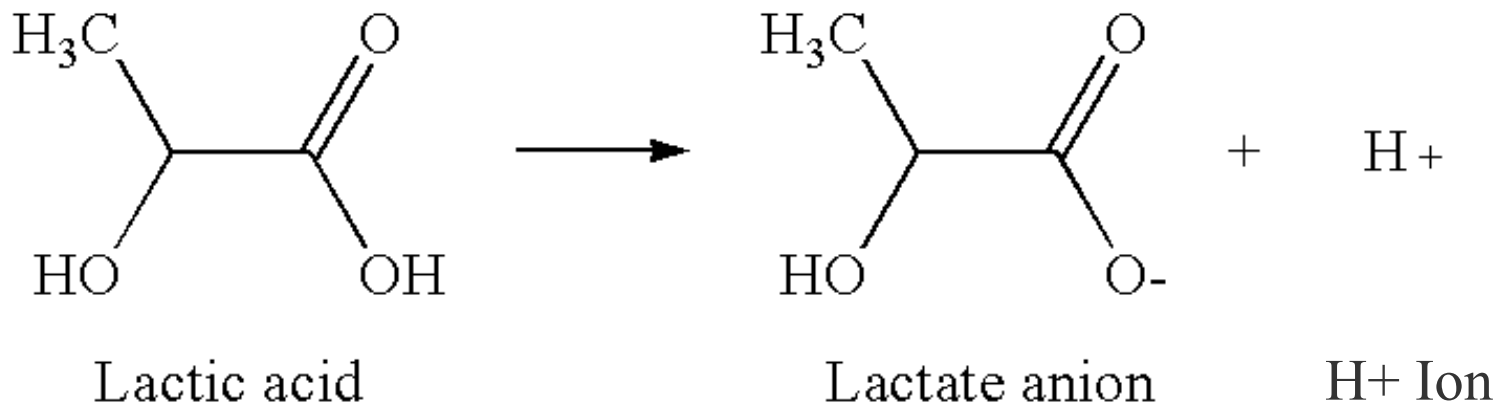


WARNING!
A FLASHBACK
TO
CHEMISTRY
CLASS!!!

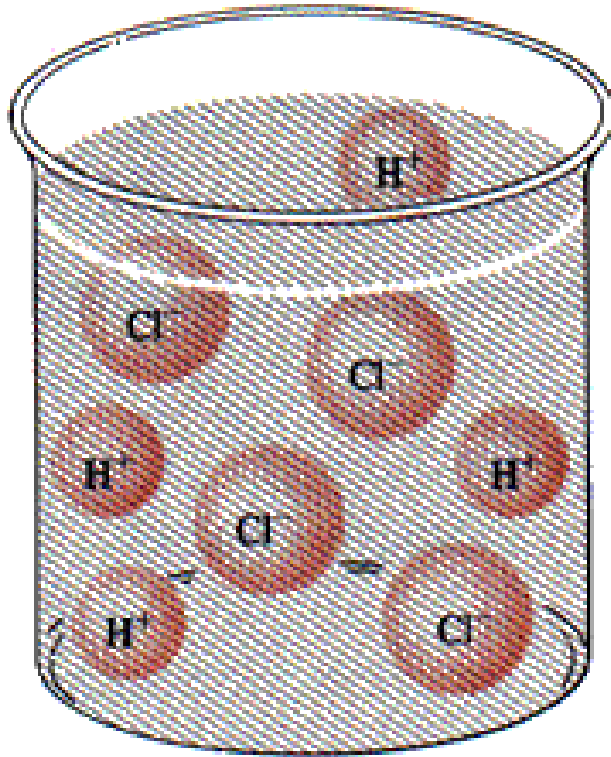


What is an Acid?

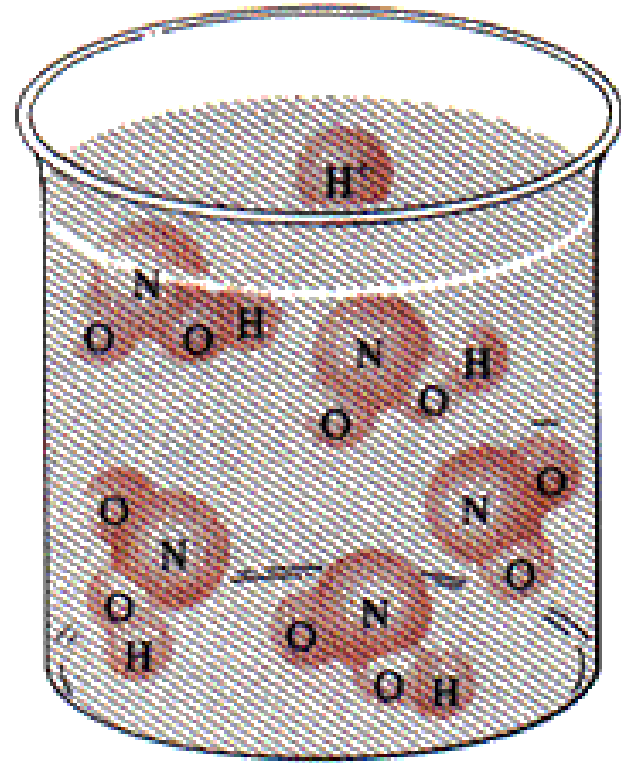
- An acid is any compound that disassociates in an aqueous solution increasing the concentration of Hydrogen ions.



Organic Acids in Beer are Weak Acids



Strong Acid



Weak Acid



Titratable Acidity vs pH

- pH only measures the free Hydrogen ions.
- Titratable Acidity (TA) measures all Hydrogen ions associated and dissociated.
- What's the difference? We taste all the acid!



Titratable Acidity vs. pH: An Experiment



TA vs. pH Experiment

- Five popular sour beers selected
- Measured variables (ASBC methods):
 - pH
 - TA
 - F.G.
- Tasting panel to rate “sourness” on a scale of 1 to 10 (Eight willing participants)



THE SOUR BEERS



Results:

Russian River Supplication

FG: 1.002

TA: 11.39 g/l

pH: 3.27

Avg. Sourness Rating: 6.75

Russian River Consecration

FG: 1.002

TA: 11.16 g/l

pH: 3.42

Avg. Sourness Rating: 8.25

Russian River Beatification

FG: 1.001

TA: 9.18 g/l

pH: 3.33

Avg. Sourness Rating: 6.38

Rodenbach Grand Cru

FG: 1.009

TA: 8.98 g/l

pH: 3.38

Avg. Sourness Rating: 6.13

Timmerman's Lambicus Blanche

FG: 1.009

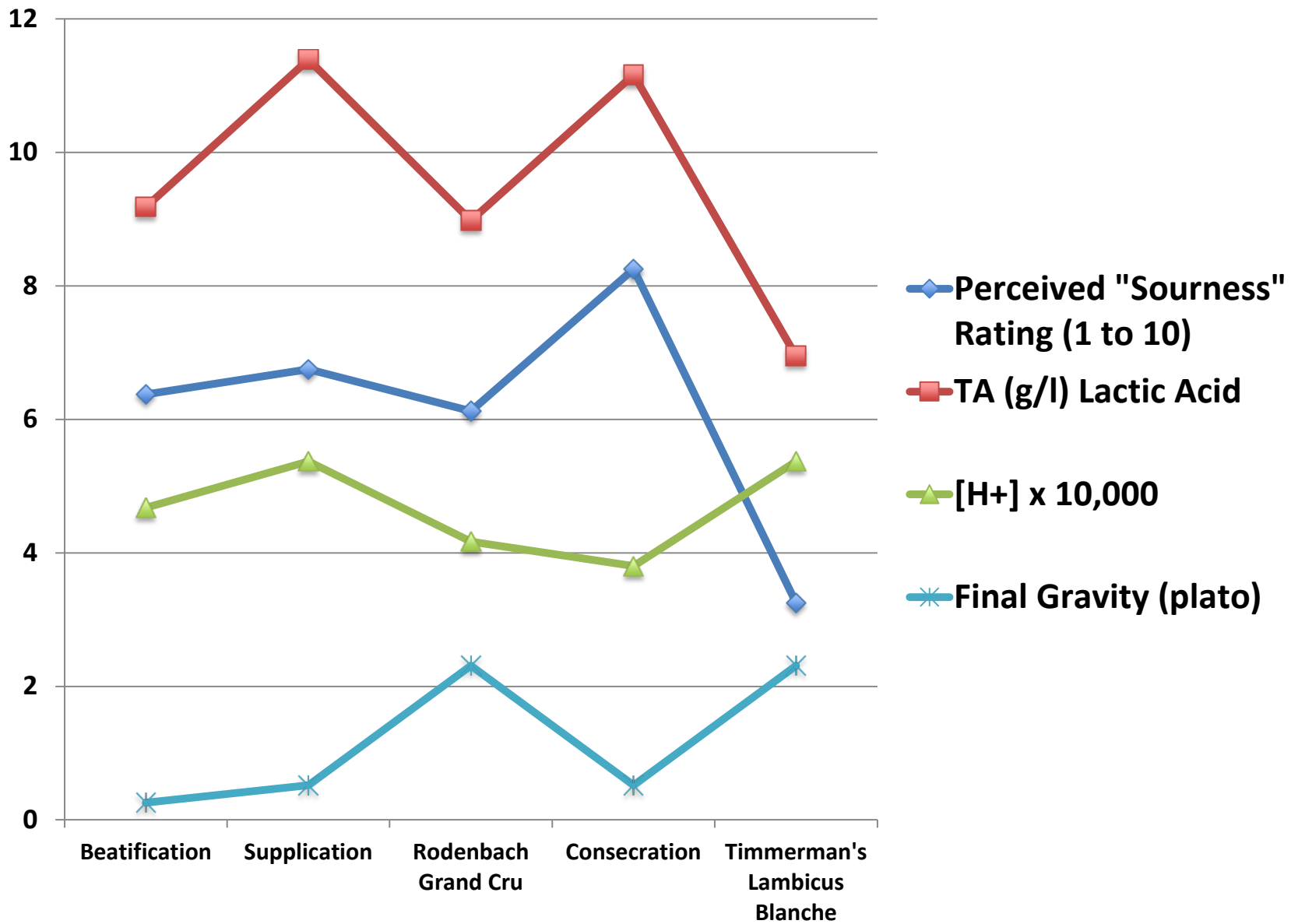
TA: 6.95 g/l

pH: 3.27

Avg. Sourness Rating: 3.25

Note: "Avg. Sourness Rating" is a subjective measure of perceived acidity by tasting panel on a scale of 1 to 10.





Considerations

- There are many factors that can influence perceived acidity:
 - ABV
 - Residual Sweetness
 - Non-acidic flavor compounds (esters, phenols, etc.)
 - Subjective bias, not all palates are created equal
 - Types of acids present



Blending Considerations

- Blending by pH is difficult because it is a logarithmic scale. E.g. a 50/50 blend of wort at 5.3pH and 3.1pH results in a wort of 3.5pH.
- TA serves as a better indicator for blending to a target acidity.



Sour Beer Production Methods

- Pre-boil wort souring
 - Sour mash (use with caution)
 - Kettle Souring
- Post-boil souring
 - Primary mixed fermentation inoculation
 - Primary yeast fermentation - Secondary bacteria inoculation
 - Spontaneous Fermentation



Pre-Boil Wort Souring

- Aka **Kettle Souring**
- Lactobacillus is added to wort prior to boiling.
- Souring takes place within the first 12-96 hours
- pH of 3.2-3.4 can be achieved within first 24 hours under optimal conditions





Malt



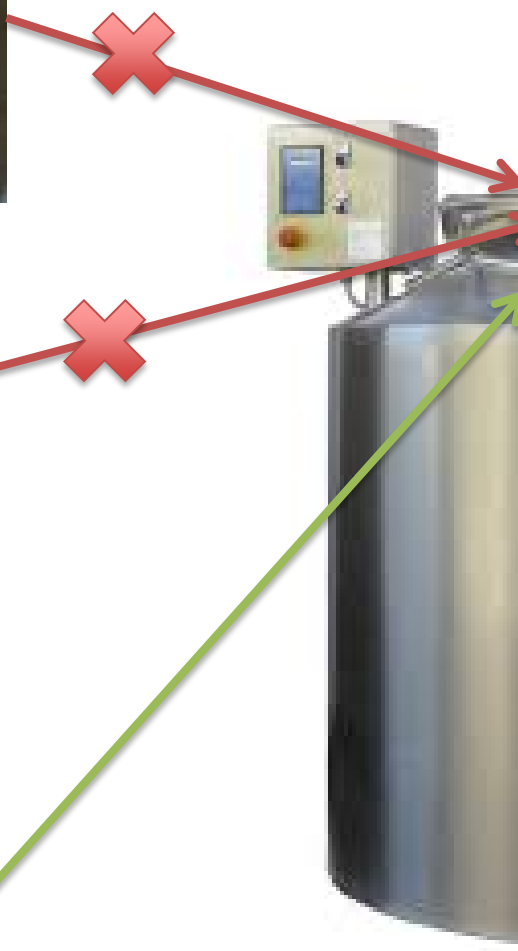
Mixed Culture Yogurt



PURE CULTURE



Brew Kettle (or Dedicated Souring Vessel)



Kettle Souring Methods



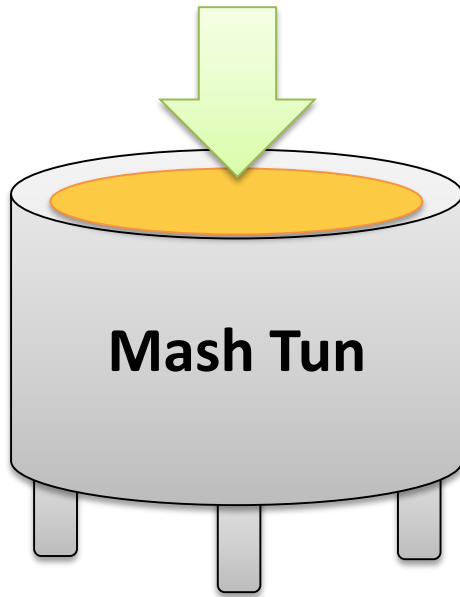
Kettle Souring Methods

- Attemperate Lacto to pitching temperature on brew day (110-115°F)

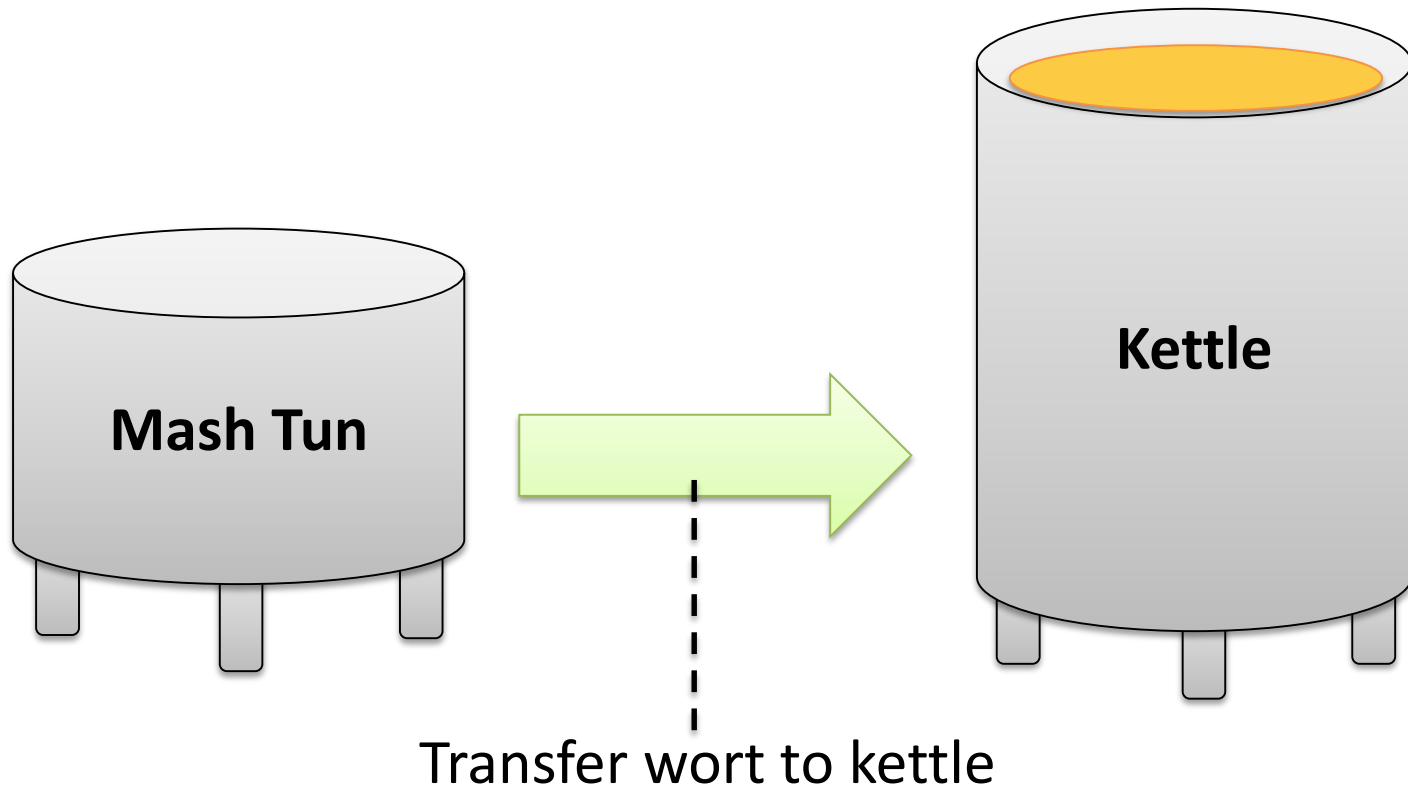


Kettle Souring Methods

Produce wort as you normally would

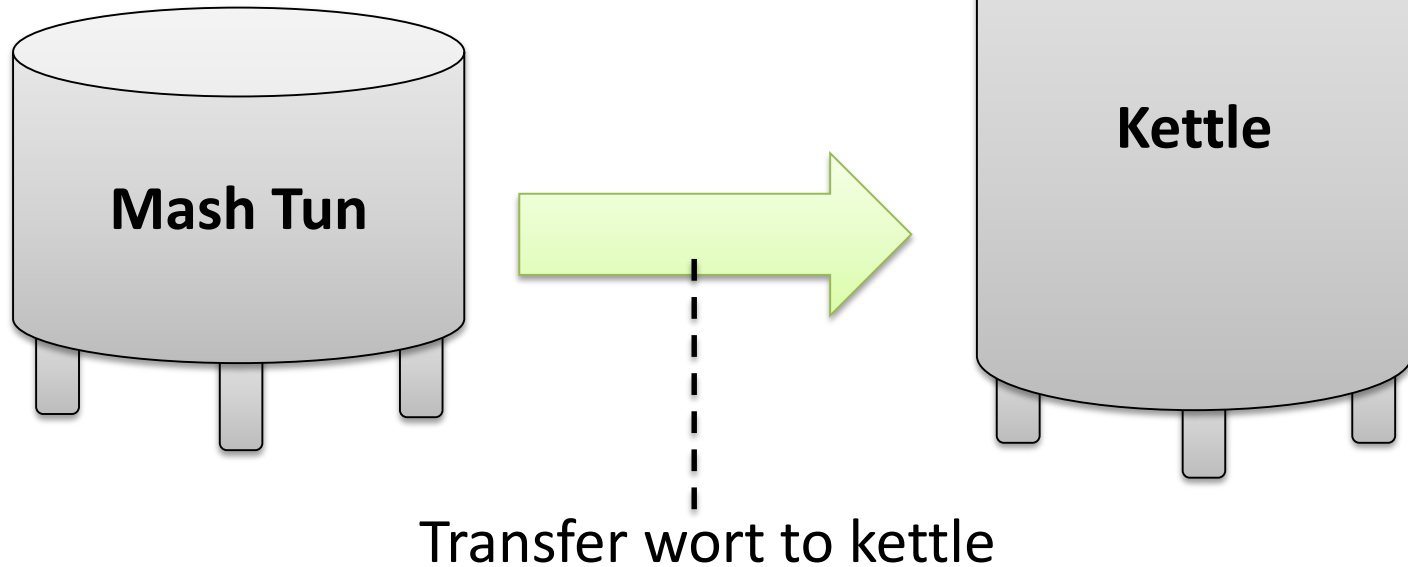


Kettle Souring Methods



Kettle Souring Methods

- Lower pH of wort to below 4.5 to inhibit enterobacter growth (acid malt or food grade acid)

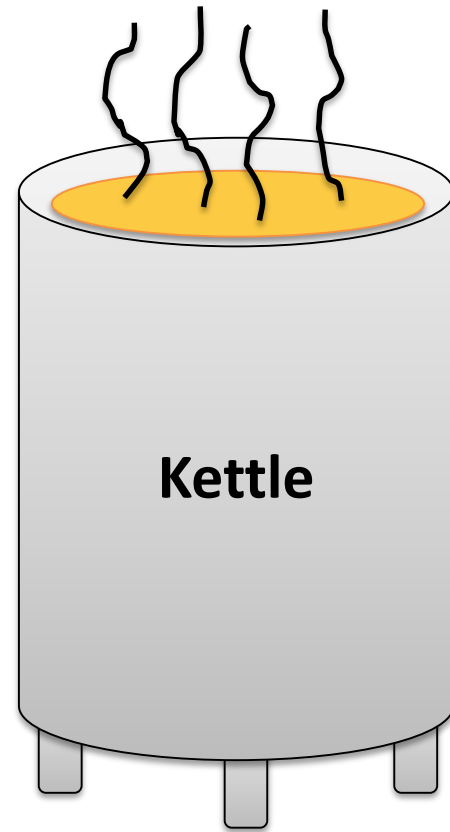


Kettle Souring Methods



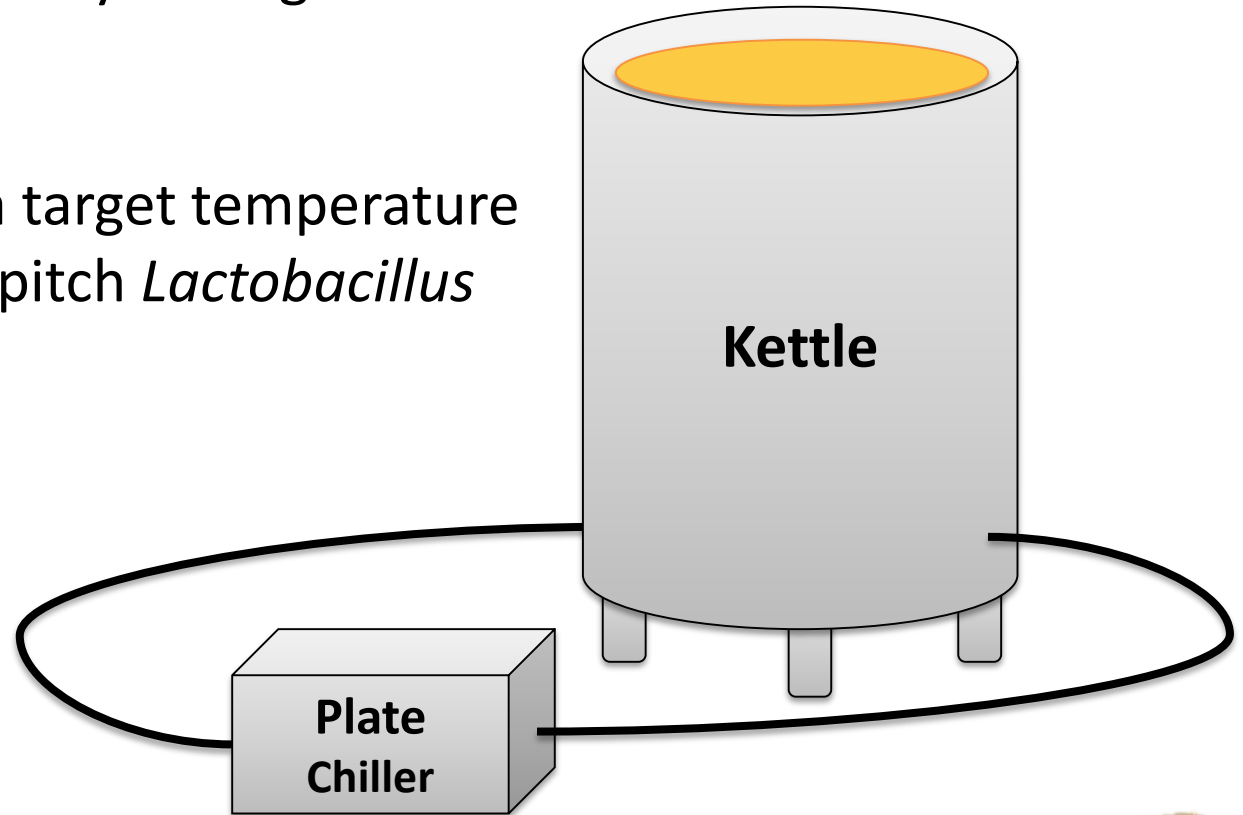
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- Cool wort to a target temperature of 110-115°F, pitch *Lactobacillus*
- Maintain temperatures between 110°F and 115°F during souring
- If possible, blanket wort with CO₂ to inhibit aerobic bacteria



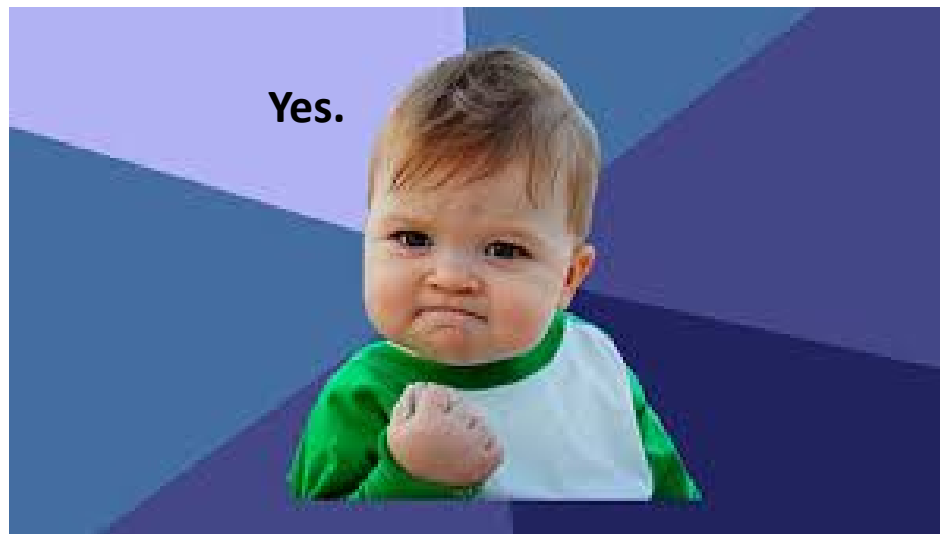
Advantages of Kettle Souring

- Speed: *Lacto* is able to sour wort within days of inoculation rather than weeks as with other souring methods
- *Lactobacillus* is added before hop additions and thus growth is not inhibited by bitterness
- pH and Total Acidity (TA) are easy to monitor
- Souring can be halted by simply bringing the wort to a boil



Advantages of Kettle Sourcing

- Low risk of cross contamination as the souring is constrained to hot-side brewing operations



Disadvantages of Kettle Souring

- Can tie up brewing operations while souring is in progress
- Not able to produce same complexity as an aged sour beer (No kettle soured lambics)
- Not recommended to harvest and re-pitch yeast from kettle soured beers



Kettle Souring Recap

- Attemperate Lacto (No really, do it)
- Design recipe for Lacto (gravity thresholds)
- Lower wort pH to <4.5 to inhibit microbial growth (acidulated malt or food grade acid)
- Boil for 5 minutes to pasteurize wort
- Cool wort to 110° - 115° F and maintain during souring
- Purge kettle with CO_2 and cap the stack if possible



Mixed Fermentations



Goose Island Barrel Room



Traditional Long Fermenting Method

- Primary saccharomyces fermentation
- Secondary Brett/Bacteria Fermentation



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- Pro - minimizes contamination risk
- Pro – minimizes time in FV



Traditional Long Fermenting Method

- Primary saccharomyces fermentation
- Secondary Brett/Bacteria Fermentation
- Pro - minimizes contamination risk
- Pro – minimizes time in FV
- Con- long aging process – 6 months - 3 years
- Con – less controllable



Primary Mixed Fermentation (Faster)

- Pitching Lacto with a Brett or Sacch strain.



Primary Mixed Fermentation

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- If you're worried about contamination ferment in barrels. Trub build up is a problem.



Primary Mixed Fermentation

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- With good CIP practices, and having sour specific gaskets and hoses, FV is an option.



Primary Mixed Fermentation

- Pitching Lacto with a Brett or Sacch strain.
- If you're worried about contamination ferment in barrels. Trub build up is a problem.
- With good CIP practices, and having sour specific gaskets and hoses, FV is an option.
- Starting in the FV gives the flexibility of splitting finished beer into barrels with different adjunct additions.



Primary Mixed Fermentation

- With experimentation you can control acidity



Primary Mixed Fermentation

- With experimentation you can control acidity
- Low acidity – pitch yeast and Lacto simultaneously at yeast fermentation temp.
 - Yeast will quickly out-compete Lacto for nutrients and food



Primary Mixed Fermentation

- With experimentation you can control acidity
- Low acidity – pitch yeast and Lacto simultaneously at yeast fermentation temp.
 - Yeast will quickly outcompete Lacto for nutrients and food
- Higher Acidity – Give the Lacto a head start. KO at 110-120F and pitch Lacto. After 24-72 hours cool wort to yeast temps and pitch yeast



Spontaneous Fermentation



GO WILD!!!



Recap:

- LAB have many practical uses in the production of sour beers
 - Souring beer is a method of “controlled spoilage”
 - Just like yeast, bacteria require specific parameters to perform optimally
 - Get to know your specific lacto strain!



Recap:

- Various brewing methods available to produce sour beers depending on your needs
 - What are your goals?
 - Speed? Sourness? Complexity? Tradition? Low contamination risk?
 - Let your goals determine the methods you use



Recap:

- Titratable Acidity is a better measure of perceived acidity than just pH alone
 - How you quantify your “sourness” matters
 - The lowest pH beer is not always the most sour tasting beer
 - We taste all of the acids!



Questions?

CHEERS!

